Work Order ID 64368 ∧ Page 1 December 3, 2010 8:14:14 AM D3832-5 Accept Item ID: Setup Start **Revision ID:** Stop Item Name: Mesh (Lid) **Start Date:** 12/03/10 Start Qty: 3.00 **Cust Item ID:** Required Date: 12/09/10 Req'd Qty: 3.00 **Customer:** Reference: Run Start Process Plan: CL Date: 10/12/03Tooling: Approvals: Date: Stop Date: _____ QC: SPC (Y/N): Date: Reject Reject Sequence ID/ Accept Operation Set Up/ Tool ID Tool # Plan Insp. Work Center ID Qty Qty Stamp Description **Run Hours** Code Number **Draw Nbr Revision Nbr** D3832 Rev A 100 0.00 SHEAR 0.00 Shear Memo 1- mesh to size as per dwg D3832 Shear QC5- Inspect part completeness to step on W/O 110 0.00 Memo Quality Control Identify as per dwg & Stock Location: 0.00 120 0.00 Packaging Memo

Packaging

W/O:			WC	ORK ORDER CHANG	ES			• 41	
DATE	STEP	PRO	OCEDURE CHA	NGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
								1 Tod Wigi	
									
Part No	•	PAR #:	Fault Cate	gory:	_ NCR: Yes 1	10 DQ	\ :	_ Date: _	
	Re	esolution:	Dispositio	n:	QA: N/C Clo	sed:		Date: _	
NCR:			WORK ORD	ER NON-CONFORMA	NCE (NCR))			
DATE	CTED	Description of NC		Corrective Action Section		Verific	ation	Approval	Approval
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section		Chief Eng	QC inspector
									1
			•						

Work Order ID 64368

December 3, 2010 8:14:14 AM



Page 2

Item ID:

D3832-5

Accept

Setup Start

Stop

Start



Revision ID:

Item Name:

Mesh (Lid)

Start Date:

12/03/10 Required Date: 12/09/10

QC:

Start Qty: 3.00 Req'd Qty: 3.00

Date:_____

Cust Item ID:

Customer:

Tool ID

Reference:

Approvals:

Process Plan:

Operation

Description

Date: _____

Tooling:

SPC (Y/N):

Set Up/

Run Hours

Date: Date:

Tool # Plan

Code

Run

Reject

Qty

Accept

Qty

Stop

Reject



Insp.

Sequence ID/

Work Center ID

130

Memo

QC21- Final Inspection - Work Order Release

0.00

0.00

Number Stamp

Quality Control

ck 10/12/06.
MV 33

W/O:			WC	ORK ORDER CHANGE	ES				
DATE	STEP	PROC	EDURE CHA	NGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
Part No		PAR #:							
	Re	esolution:	_ Dispositio	n:	_ QA: N/C CI	osed:		Date: _	
NCR:		W	ORK ORD	ER NON-CONFORMA	NCE (NCF	R)			
DATE	STEP	Description of NC		Corrective Action Section		Verific	ation	Approval	Approval
DAIL	SIEF	Section A	Initial Chief Eng	Action Description Chief Eng	Sign 8 Date	Section		Chief Eng	QC Inspector
									:
								;	

Picklist Print

December 3, 2010 8:14:13 AM

Work Order ID: 64368

Parent Item:

D3832-5

Parent Item Name: Mesh (Lid)

Start Date: 12/03/10

Required Date: 12/09/10

Page 1

Start Qty: 3.00

Required Qty: 3.00

Comments:

IPP Rev:A 08-12-01 new issue DD verified by:EC

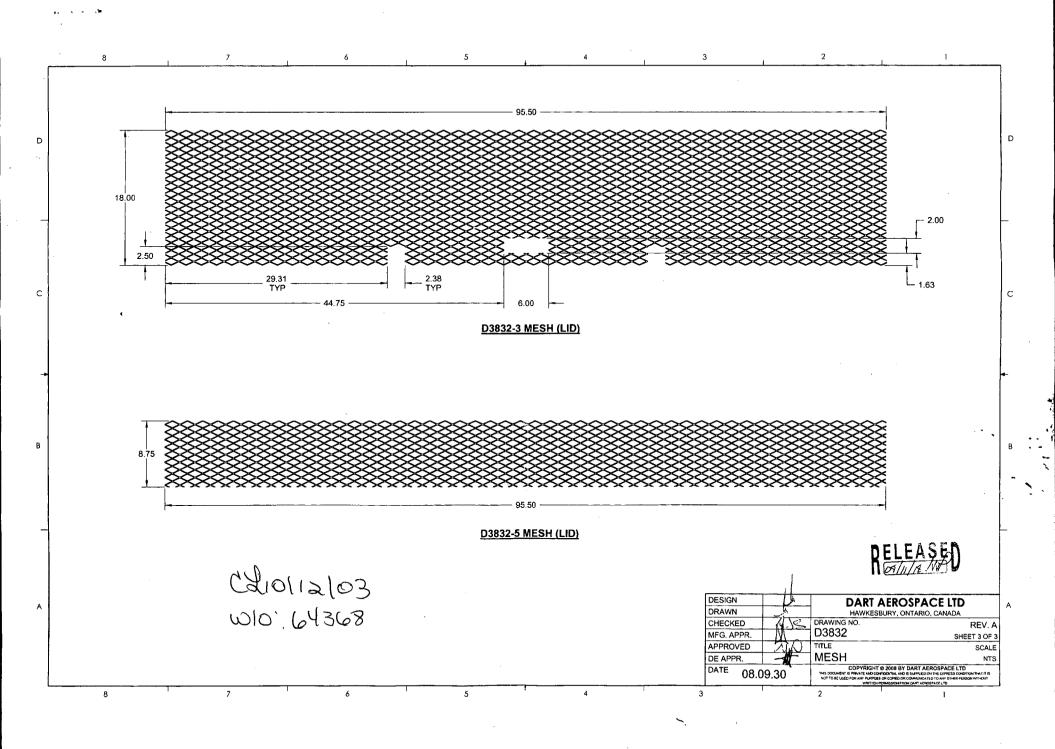
Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M304EX0.75-16F		Purchased	No			100	sf	981.6197	5.8026	18.324			
										SA	\mathcal{C}	10-	12-63

Expanded Metal Flat SS

T4:	L Ot	1 6-1-	
Location	Loc Qty	Loc Code	
MAT	981.619733		
114809	80.622943		
114853	11.80059		
115012	393.8315		
115067	13.0125	•	
115171	6.0394		
115401	72.0095		<u>. t.</u>
115665	5.6216		· · · · · · · · · · · · · · · · · · ·
115989	105.4731		_6.10
> 11617 8	293.2086		6 12.

6.108 4 END Scrap 1.6 = 7.708 6.12.216 + END Scrap 3.2 = 15.46 Total = 23.124

W/O:		·	WORK ORDER CHANGES						
DATE	STEP	PRC	CEDURE CH	ANGE	Ву	Date Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	
				,					
								1	
Part No		PAR #: Fault Category:							
	Resolution: Disposition:		on:	QA: N/C Clo	sed:	Date: _			
NCR:		,	WORK ORE	DER NON-CONFORMA	NCE (NCR)			
DATE	STEP	Description of NC		Corrective Action Section		Verification	Approval	Approval	
DAIL	SILF	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Chief Eng / Prod Mgr	QC Inspector	
					·				
						- J. T. W			
				:					
		·							
		,							
	1		.		J	{		1	



DATE S			 		IGES	•				
	TEP	PROCEDI	JRE:CHANGE		33	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
•				· · · · · · · · · · · · · · · · · · ·						
W A					·		,			
	·									
					F					

Part No:	**	PAR #:	Fault Category: _	NCR: Yes No DQA:	Date:	
,	Résolution:		Disposition:	QA: N/C Closed:	Date:	

NCR:		W	ORK OR	DER NON-CONFORMANCE	E (NCR)	*	The same of the sa	i de la companya de
	STEP	Description of NC	Corrective Action Section B			Verification	Approval	Approval
DATE	STEP	Section A	Initial . Chief Eng	Action Description Chief Eng	Sign & *	Section C	Chief Eng	Approval QC Inspector
						-		
		· · · · · · · · · · · · · · · · · · ·				*		**
						12	<u> </u>	
		-			•			
,								1
		•						
								· •
··· •								